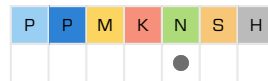
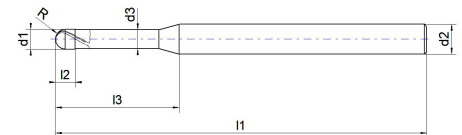
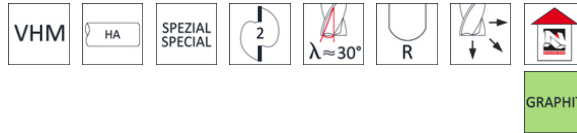


VHM-Vollradiusfräser 30°, Diamant-beschichtet

Solid Carbide-ball nose end mill 30°, diamond-coated



| Artikelnummer Article-No. | d1 +0,000/-0,015 | R +/-0,003 | d3 | l1 | l2 | l3 | d2 h6 |
|------------------------------|---------------------|------------|------|-----|-----|----|-------|
| E.7825.1.0030.01 | 0.3 | 0.15 | 0.27 | 55 | 0.3 | 1 | 3,0 |
| E.7825.1.0030.03 | 0.3 | 0.15 | 0.27 | 55 | 0.3 | 3 | 3,0 |
| E.7825.1.0030.05 | 0.3 | 0.15 | 0.27 | 55 | 0.3 | 5 | 3,0 |
| E.7825.1.0050.05 | 0.5 | 0.25 | 0.45 | 55 | 0.5 | 5 | 3,0 |
| E.7825.1.0080.08 | 0.8 | 0.25 | 0.75 | 55 | 1 | 8 | 3,0 |
| E.7825.1.0080.12 | 0.8 | 0.25 | 0.75 | 55 | 1 | 12 | 3,0 |
| E.7825.1.0080.16 | 0.8 | 0.25 | 0.75 | 55 | 1 | 16 | 3,0 |
| E.7825.1.0100.05 | 1 | 0.5 | 0.9 | 55 | 1 | 5 | 3,0 |
| E.7825.1.0100.10 | 1 | 0.5 | 0.9 | 55 | 1 | 10 | 3,0 |
| E.7825.1.0100.15 | 1 | 0.5 | 0.9 | 55 | 1 | 15 | 3,0 |
| E.7825.1.0100.20 | 1 | 0.5 | 0.9 | 55 | 1 | 20 | 3,0 |
| E.7825.1.0100.30 | 1 | 0.5 | 0.9 | 55 | 1 | 30 | 3,0 |
| E.7825.1.0150.10 | 1.5 | 0.75 | 1.4 | 55 | 2 | 10 | 3,0 |
| E.7825.1.0150.15 | 1.5 | 0.75 | 1.4 | 55 | 2 | 15 | 3,0 |
| E.7825.1.0200.10 | 2 | 1 | 1.9 | 55 | 2 | 10 | 3,0 |
| E.7825.1.0200.15 | 2 | 1 | 1.9 | 55 | 2 | 15 | 3,0 |
| E.7825.1.0200.20 | 2 | 1 | 1.9 | 55 | 2 | 20 | 3,0 |
| E.7825.1.0300.10 | 3 | 1.5 | 2.9 | 65 | 3 | 10 | 4,0 |
| E.7825.1.0300.15 | 3 | 1.5 | 2.9 | 65 | 3 | 15 | 4,0 |
| E.7825.1.0300.20 | 3 | 1.5 | 2.9 | 65 | 3 | 20 | 4,0 |
| E.7825.1.0400.20 | 4 | 2 | 3.9 | 65 | 4 | 20 | 6,0 |
| E.7825.1.0400.30 | 4 | 2 | 3.9 | 75 | 4 | 30 | 6,0 |
| E.7825.1.0400.40 | 4 | 2 | 3.9 | 90 | 4 | 40 | 6,0 |
| E.7825.1.0600.30 | 6 | 3 | 5.9 | 75 | 6 | 30 | 6,0 |
| E.7825.1.0600.40 | 6 | 3 | 5.9 | 90 | 6 | 40 | 6,0 |
| E.7825.1.0600.50 | 6 | 3 | 5.9 | 90 | 6 | 50 | 6,0 |
| E.7825.1.0800.60 | 8 | 4 | 7.8 | 100 | 8 | 60 | 8,0 |
| E.7825.1.1000.30 | 10 | 5 | 9.8 | 80 | 10 | 30 | 10,0 |



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PRODUKTDATENBLATT



| Materialbezeichnung material description | Bearbeitung Process | Vc m/min | fz | | | | | | | | | | |
|---|-------------------------|-------------|----------------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|------------|--|
| | | | ∅ 0.30-0.50 | ∅ 0.80 | ∅ 1.00 | ∅ 1.50 | ∅ 2.00 | ∅ 3.00 | ∅ 4.00 | ∅ 6.00 | ∅ 8.00 | ∅ 10.00 | |
| N GFK/CFK GFK/CFK | Schlichten finishing | 450.00 | 0.004 | 0.008 | 0.015 | 0.020 | 0.025 | 0.030 | 0.040 | 0.060 | 0.080 | 0.100 | |
| | Graphit Graphite | 220.00 | 0.004 | 0.008 | 0.015 | 0.020 | 0.025 | 0.030 | 0.040 | 0.060 | 0.080 | 0.100 | |