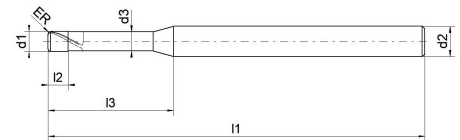
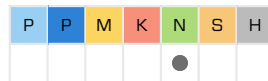
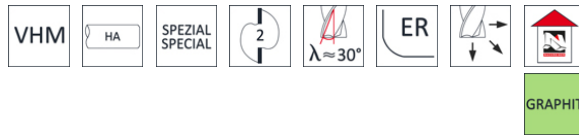


## VHM-Kopierfräser 30°, Diamant-beschichtet

Solid carbide-profile cutters 30°, diamond-coated



Artikelnummer Article-No.	d1 +0,000/-0,015	ER +/-0,003	d3	l1	l2	l3	d2 h5
E.7824.1.0050.05.005	0.5	0.05	0.45	55	0.5	5	3,0
E.7824.1.0080.04.008	0.8	0.08	0.75	55	1	4	3,0
E.7824.1.0100.05.010	1	0.1	0.9	55	1	5	3,0
E.7824.1.0100.10.010	1	0.1	0.9	55	1	10	3,0
E.7824.1.0100.15.010	1	0.1	0.9	55	1	15	3,0
E.7824.1.0150.10.015	1.5	0.15	1.4	55	2	10	3,0
E.7824.1.0150.15.015	1.5	0.15	1.4	55	2	15	3,0
E.7824.1.0200.10.020	2	0.2	1.9	65	2	10	3,0
E.7824.1.0200.15.020	2	0.2	1.9	65	2	15	3,0
E.7824.1.0200.20.020	2	0.2	1.9	65	2	20	3,0
E.7824.1.0200.25.020	2	0.2	1.9	65	2	25	3,0
E.7824.1.0300.10.050	3	0.5	2.9	65	3	10	4,0
E.7824.1.0300.15.030	3	0.3	2.9	65	3	15	4,0
E.7824.1.0300.20.050	3	0.5	2.9	65	3	20	4,0
E.7824.1.0300.25.030	3	0.3	2.9	75	3	25	4,0
E.7824.1.0300.30.050	3	0.5	2.9	75	3	30	4,0
E.7824.1.0400.20.050	4	0.5	3.9	65	4	20	6,0
E.7824.1.0400.25.040	4	0.4	3.9	75	4	25	6,0
E.7824.1.0400.30.050	4	0.5	3.9	75	4	30	6,0
E.7824.1.0400.40.050	4	0.5	3.9	90	4	40	6,0
E.7824.1.0600.30.050	6	0.5	5.9	75	6	30	6,0
E.7824.1.0600.40.050	6	0.5	5.9	90	6	40	6,0
E.7824.1.0600.50.050	6	0.5	5.9	90	6	50	6,0
E.7824.1.0600.60.050	6	0.5	5.9	100	6	60	6,0
E.7824.1.0800.30.050	8	0.5	7.8	80	8	30	8,0
E.7824.1.0800.60.050	8	0.5	7.8	100	8	60	8,0
E.7824.1.0800.60.100	8	1	7.8	100	8	60	8,0
E.7824.1.1000.30.050	10	0.5	9.8	80	10	30	10,0
E.7824.1.1000.60.100	10	1	9.8	100	10	60	10,0



Individuelle Schnittdaten online im  
Schnittdaten-Rechner berechnen lassen:  
Calculate individual cutting  
data online in the cutting data calculator  
[www.nachreiner-schnittdaten.eu](http://www.nachreiner-schnittdaten.eu)

Materialbezeichnung material description		Bearbeitung Process	Vc m/min	fz							
				∅ 0.50	∅ 0.80	∅ 1.00-1.50	∅ 2.00-3.00	∅ 4.00	∅ 6.00	∅ 8.00	∅ 10.00
N	GFK/CFK GFK/CFK	Schruppen roughing	60.00	0.002	0.003	0.006	0.008	0.017	0.025	0.034	0.045
	Graphit Graphite	Schruppen roughing	100.00	0.002	0.003	0.006	0.008	0.017	0.025	0.034	0.045