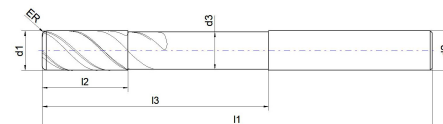


VHM-HPC-Alu-Fräser mit Schutzeckenradius, lang

Solid carbide HPC end mills for Aluminium with corner protection radius, long



Artikelnummer Article-No.	d1	ER	d3	l1	l2	l3	d2 h6
E.7750.1L.0600	6	0.2	5.5	80	13	42	6,0
E.7750.1L.0600.050	6	0.5	5.5	80	13	42	6,0
E.7750.1L.0600.100	6	1	5.5	80	13	42	6,0
E.7750.1L.0600.150	6	1.5	5.5	80	13	42	6,0
E.7750.1L.0600.200	6	2	5.5	80	13	42	6,0
E.7750.1L.0800	8	0.25	7.5	100	21	58	8,0
E.7750.1L.0800.050	8	0.5	7.5	100	21	58	8,0
E.7750.1L.0800.100	8	1	7.5	100	21	58	8,0
E.7750.1L.0800.150	8	1.5	7.5	100	21	58	8,0
E.7750.1L.0800.200	8	2	7.5	100	21	58	8,0
E.7750.1L.1000	10	0.3	9.5	100	22	62	10,0
E.7750.1L.1000.050	10	0.5	9.5	100	22	62	10,0
E.7750.1L.1000.100	10	1	9.5	100	22	62	10,0
E.7750.1L.1000.150	10	1.5	9.5	100	22	62	10,0
E.7750.1L.1000.200	10	2	9.5	100	22	62	10,0
E.7750.1L.1200	12	0.3	11.5	120	26	73	12,0
E.7750.1L.1200.050	12	0.5	11.5	120	26	73	12,0
E.7750.1L.1200.100	12	1	11.5	120	26	73	12,0
E.7750.1L.1200.150	12	1.5	11.5	120	26	73	12,0
E.7750.1L.1200.200	12	2	11.5	120	26	73	12,0
E.7750.1L.1600	16	0.4	15.5	150	36	98	16,0
E.7750.1L.1600.100	16	1	15.5	150	36	98	16,0
E.7750.1L.1600.150	16	1.5	15.5	150	36	98	16,0
E.7750.1L.1600.200	16	2	15.5	150	36	98	16,0
E.7750.1L.1600.250	16	2.5	15.5	150	36	98	16,0
E.7750.1L.2000.150	20	1.5	19.5	150	41	100	20,0
E.7750.1L.2000.200	20	2	19.5	150	41	100	20,0
E.7750.1L.2000.250	20	2.5	19.5	150	41	100	20,0
E.7750.1L.2000.300	20	3	19.5	150	41	100	20,0
E.7750.1L.2000.400	20	4	19.5	150	41	100	20,0



Individuelle Schnittdaten online im
Schnittdaten-Rechner berechnen lassen:
Calculate individual cutting
data online in the cutting data calculator
www.nachreiner-schnittdaten.eu

Materialbezeichnung material description	Bearbeitung Process	Vc m/min	fz					
			∅ 6.00	∅ 8.00	∅ 10.00	∅ 12.00	∅ 16.00	∅ 20.00
AL- und AL-Legierungen AL and AL-alloys	Schruppen roughing	245.00	0.051	0.067	0.076	0.084	0.109	0.135
	Schlichten finishing	350.00	0.060	0.080	0.090	0.100	0.130	0.160
AL- und AL-Legierungen AL and AL-alloys	Schruppen roughing	235.00	0.051	0.067	0.076	0.084	0.109	0.135
	Schlichten finishing	330.00	0.060	0.080	0.090	0.100	0.130	0.160
AL- und AL-Legierungen >12% Si AL and AL-alloys >12% Si	Schruppen roughing	155.00	0.051	0.067	0.076	0.084	0.109	0.135
	Schlichten finishing	220.00	0.060	0.080	0.090	0.100	0.130	0.160
Kupfer, Messing, Bronze, Rotguss Copper, brass, bronze, red brass	Schruppen roughing	125.00	0.042	0.055	0.059	0.067	0.084	0.109
	Schlichten finishing	180.00	0.050	0.065	0.070	0.080	0.100	0.130
Kunststoff Thermoplaste	Schruppen roughing	155.00	0.042	0.055	0.059	0.067	0.084	0.109
	Schlichten finishing	220.00	0.050	0.065	0.070	0.080	0.100	0.130
Duroplaste Duroplast	Schruppen roughing	140.00	0.042	0.055	0.059	0.067	0.084	0.109
	Schlichten finishing	200.00	0.050	0.065	0.070	0.080	0.100	0.130