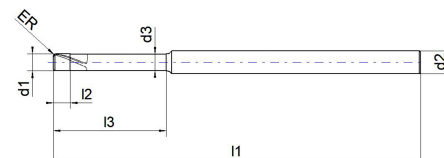
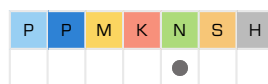
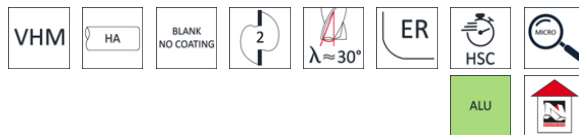


VHM-Alu-Mikroschaftfräser 30° mit Eckenradius

Solid carbide micro end mills 30° with corner radius for Aluminium



Artikelnummer Article-No.	d1 h9	ER -0,005	d3	l1	l2	l3	d2 h6
E.7694.0.0050.03	0.5	0.05	0.48	55	0.6	3	3,0
E.7694.0.0050.05	0.5	0.05	0.48	55	0.6	5	3,0
E.7694.0.0060.04	0.6	0.06	0.58	55	0.8	4	4,0
E.7694.0.0080.04	0.8	0.08	0.77	55	1	4	4,0
E.7694.0.0080.10	0.8	0.08	0.77	55	1	10	4,0
E.7694.0.0100.05	1	0.1	0.95	55	1.2	5	4,0
E.7694.0.0100.10	1	0.1	0.95	55	1.2	10	4,0
E.7694.0.0100.15	1	0.1	0.95	55	1.2	15	4,0
E.7694.0.0100.20	1	0.1	0.95	55	1.2	20	4,0
E.7694.0.0120.06	1.2	0.12	1.15	55	1.4	6	4,0
E.7694.0.0120.12	1.2	0.12	1.15	55	1.4	12	4,0
E.7694.0.0120.18	1.2	0.12	1.15	55	1.4	18	4,0
E.7694.0.0120.25	1.2	0.12	1.15	60	1.4	25	4,0
E.7694.0.0150.04	1.5	0.15	1.44	55	1.8	4	4,0
E.7694.0.0150.08	1.5	0.15	1.44	55	1.8	8	4,0
E.7694.0.0150.12	1.5	0.15	1.44	55	1.8	12	4,0
E.7694.0.0150.16	1.5	0.15	1.44	55	1.8	16	4,0
E.7694.0.0200.05	2	0.2	1.92	65	2	5	4,0
E.7694.0.0200.10	2	0.2	1.92	65	2	10	4,0
E.7694.0.0200.15	2	0.2	1.92	65	2	15	4,0
E.7694.0.0200.20	2	0.2	1.92	75	2	20	4,0
E.7694.0.0200.25	2	0.2	1.92	75	2	25	4,0
E.7694.0.0200.30	2	0.2	1.92	75	2	30	4,0
E.7694.0.0300.05	3	0.3	2.9	65	3	5	4,0
E.7694.0.0300.10	3	0.3	2.9	65	3	10	4,0
E.7694.0.0300.15	3	0.3	2.9	65	3	15	4,0
E.7694.0.0300.20	3	0.3	2.9	65	3	20	4,0
E.7694.0.0300.25	3	0.3	2.9	75	3	25	4,0
E.7694.0.0300.30	3	0.3	2.9	75	3	30	4,0
E.7694.0.0400.10	4	0.3	3.9	65	4	10	6,0
E.7694.0.0400.15	4	0.3	3.9	65	4	15	6,0
E.7694.0.0400.20	4	0.3	3.9	65	4	20	6,0

PRODUKTDATENBLATT



Artikelnummer Article-No.	d1 h9	ER -0,005	d3	l1	l2	l3	d2 h6
E.7694.0.0400.30	4	0.3	3.9	75	4	30	6,0
E.7694.0.0500.10	5	0.3	4.9	65	5	10	6,0
E.7694.0.0500.20	5	0.3	4.9	65	5	20	6,0
E.7694.0.0500.30	5	0.3	4.9	75	5	30	6,0
E.7694.0.0500.40	5	0.3	4.9	90	5	40	6,0
E.7694.0.0600.10	6	0.3	5.9	65	6	10	6,0
E.7694.0.0600.20	6	0.3	5.9	65	6	20	6,0
E.7694.0.0600.30	6	0.3	5.9	75	6	30	6,0
E.7694.0.0600.40	6	0.3	5.9	90	6	40	6,0
E.7694.0.0600.50	6	0.3	5.9	90	6	50	6,0



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Materialbezeichnung material description	Bearbeitung Process	Vc m/min	fz					
			Ø 0.50-0.80	Ø 1.00-1.50	Ø 2.00-3.00	Ø 4.00-5.00	Ø 6.00	
N	AL- und AL-Legierungen AL und AL-alloys	Schlichten finishing	109.96	0.001	0.004	0.007	0.013	0.021
	AL- und AL-Legierungen AL und AL-alloys	Schlichten finishing	109.96	0.001	0.004	0.007	0.013	0.021
	AL- und AL-Legierungen >12% Si AL und AL-alloys >12% Si	Schlichten finishing	109.96	0.001	0.004	0.007	0.013	0.021
	Kupfer, Messing, Bronze, Rotguss Copper, brass, bronze, red brass	Schlichten finishing	109.96	0.001	0.004	0.007	0.013	0.021
	Kunststoff Thermoplaste	Schlichten finishing	109.96	0.001	0.004	0.007	0.013	0.021