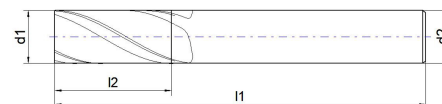
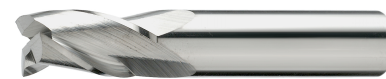
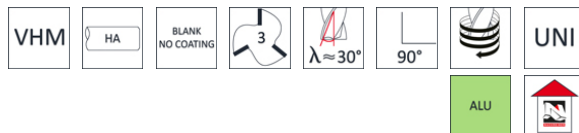


VHM-Schaftfräser 30° Solid carbide end mills 30°



Artikelnummer Article-No.	d1 h9	l1	l2	d2 h6
E.7626.0.0200	2	38	8	2,0
E.7626.0.0250	2.5	38	8	2,5
E.7626.0.0300	3	39	12	3,0
E.7626.0.0350	3.5	40	12	3,5
E.7626.0.0400	4	40	12	4,0
E.7626.0.0450	4.5	50	14	4,5
E.7626.0.0500	5	50	14	5,0
E.7626.0.0550	5.5	50	16	5,5
E.7626.0.0600	6	50	16	6,0
E.7626.0.0650	6.5	50	16	6,5
E.7626.0.0700	7	60	20	7,0
E.7626.0.0750	7.5	60	20	7,5
E.7626.0.0800	8	60	20	8,0
E.7626.0.0850	8.5	60	20	8,5
E.7626.0.0900	9	60	20	9,0
E.7626.0.0950	9.5	70	22	9,5
E.7626.0.1000	10	70	22	10,0
E.7626.0.1100	11	70	22	11,0
E.7626.0.1200	12	70	22	12,0
E.7626.0.1300	13	75	25	13,0
E.7626.0.1400	14	75	25	14,0
E.7626.0.1500	15	75	25	15,0
E.7626.0.1600	16	75	25	16,0
E.7626.0.1800	18	100	32	18,0



Individuelle Schnittdaten online im
Schnittdaten-Rechner berechnen lassen:
Calculate individual cutting
data online in the cutting data calculator
www.nachreiner-schnittdaten.eu

Materialbezeichnung material description	Bearbeitung Process	Vc m/min	fz						
			∅ 2.00-3.50	∅ 4.00-5.50	∅ 6.00-7.50	∅ 8.00-9.50	∅ 10.00-13.00	∅ 14.00-16.00	∅ 18.00
AL- und AL-Legierungen AL and AL-alloys	Schruppen roughing	135.00	0.015	0.022	0.033	0.037	0.052	0.067	0.081
	Schlichten finishing	250.00	0.020	0.030	0.045	0.050	0.070	0.090	0.110
AL- und AL-Legierungen AL and AL-alloys	Schruppen roughing	120.00	0.015	0.022	0.033	0.037	0.052	0.067	0.081
	Schlichten finishing	220.00	0.020	0.030	0.045	0.050	0.070	0.090	0.110
AL- und AL-Legierungen >12% Si AL and AL-alloys >12% Si	Schruppen roughing	110.00	0.015	0.022	0.033	0.037	0.052	0.067	0.074
	Schlichten finishing	200.00	0.020	0.030	0.045	0.050	0.070	0.090	0.100
Kupfer, Messing, Bronze, Rotguss Copper, brass, bronze, red brass	Schruppen roughing	100.00	0.015	0.022	0.033	0.037	0.052	0.067	0.074
	Schlichten finishing	180.00	0.020	0.030	0.045	0.050	0.070	0.090	0.100
Kunststoff Thermoplaste	Schruppen roughing	80.00	0.007	0.011	0.015	0.022	0.033	0.044	0.067
	Schlichten finishing	150.00	0.010	0.015	0.020	0.030	0.045	0.060	0.090
Duroplaste Duroplast	Schruppen roughing	80.00	0.007	0.011	0.015	0.022	0.033	0.044	0.067
	Schlichten finishing	150.00	0.010	0.015	0.020	0.030	0.045	0.060	0.090