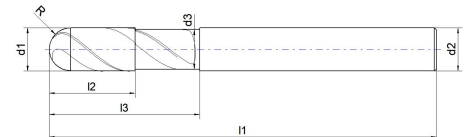
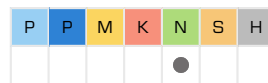
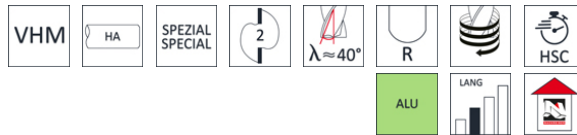


VHM-Alu-Kugelfräser 40°

Solid carbide ball nose end mills 40° for Aluminium



Artikelnummer Article-No.	d1	R	d3	l1	l2	l3	d2 h6
E.7621.1.0100	1	0.5	0.9	66	2	15	6,0
E.7621.1.0200	2	1	1.8	66	4	20	6,0
E.7621.1.0300	3	1.5	2.8	66	6	25	6,0
E.7621.1.0400	4	2	3.7	66	8	25	6,0
E.7621.1.0500	5	2.5	4.6	66	10	25	6,0
E.7621.1.0600	6	3	5.5	80	12	35	6,0
E.7621.1.0800	8	4	7.4	80	16	35	8,0
E.7621.1.1000	10	5	9.2	100	20	45	10,0
E.7621.1.1200	12	6	11	100	24	50	12,0



Individuelle Schnittdaten online im
Schnittdaten-Rechner berechnen lassen:
Calculate individual cutting
data online in the cutting data calculator
www.nachreiner-schnittdaten.eu

Materialbezeichnung material description	Bearbeitung Process	Vc m/min	fz					
			1.00	2.00-3.00	4.00-5.00	6.00	8.00	10.00-12.00
N AL- und AL-Legierungen AL und AL-alloys AL- und AL-Legierungen >12% Si AL und AL-alloys >12% Si Kupfer, Messing, Bronze, Rotguss Copper, brass, bronze, red brass Kunststoff Thermoplaste	Schlichten finishing	550.00	0.005	0.011	0.035	0.045	0.055	0.065
	Schlichten finishing	300.00	0.005	0.011	0.035	0.045	0.055	0.065
	Schlichten finishing	280.00	0.005	0.011	0.035	0.045	0.055	0.065
	Schlichten finishing	250.00	0.005	0.011	0.035	0.045	0.055	0.065
	Schlichten finishing	600.00	0.005	0.011	0.035	0.045	0.055	0.065