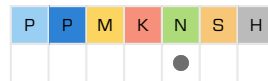
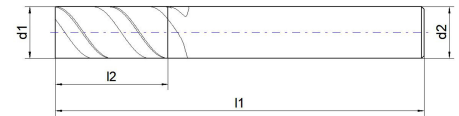
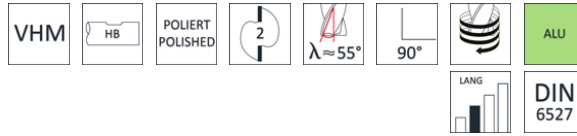


VHM-Alu-Universalfräser 55° Solid carbide universal end mills 55° for Aluminium



Artikelnummer Article-No.	d1	l1	l2	d2 h6
E.7608.0.0300	3	57	8	6,0
E.7608.0.0400	4	57	11	6,0
E.7608.0.0500	5	57	13	6,0
E.7608.0.0600	6	57	13	6,0
E.7608.0.0800	8	63	19	8,0
E.7608.0.1000	10	72	22	10,0
E.7608.0.1200	12	83	26	12,0
E.7608.0.1600	16	92	32	16,0
E.7608.0.2000	20	104	38	20,0



Individuelle Schnittdaten online im
Schnittdaten-Rechner berechnen lassen:
Calculate individual cutting
data online in the cutting data calculator
www.nachreiner-schnittdaten.eu

Materialbezeichnung material description	Bearbeitung Process	Vc m/min	fz							
			∅ 3.00	∅ 4.00-5.00	∅ 6.00	∅ 8.00	∅ 10.00	∅ 12.00	∅ 16.00	∅ 20.00
AL- und AL-Legierungen AL and AL-alloys	Schruppen roughing	360.00	0.010	0.017	0.023	0.030	0.037	0.044	0.054	0.074
	Schlichten finishing	800.00	0.015	0.025	0.035	0.045	0.055	0.065	0.080	0.110
AL- und AL-Legierungen AL and AL-alloys	Schruppen roughing	270.00	0.010	0.017	0.023	0.030	0.037	0.044	0.054	0.074
	Schlichten finishing	600.00	0.015	0.025	0.035	0.045	0.055	0.065	0.080	0.110
N AL- und AL-Legierungen >12% Si AL and AL-alloys >12% Si	Schruppen roughing	235.00	0.010	0.017	0.023	0.030	0.037	0.044	0.054	0.074
	Schlichten finishing	520.00	0.015	0.025	0.035	0.045	0.055	0.065	0.080	0.110
Kupfer, Messing, Bronze, Rotguss Copper, brass, bronze, red brass	Schruppen roughing	135.00	0.010	0.017	0.023	0.030	0.037	0.044	0.054	0.074
	Schlichten finishing	300.00	0.015	0.025	0.035	0.045	0.055	0.065	0.080	0.110
Kunststoff Thermoplaste	Schruppen roughing	270.00	0.010	0.017	0.023	0.030	0.037	0.044	0.054	0.074
	Schlichten finishing	600.00	0.015	0.025	0.035	0.045	0.055	0.065	0.080	0.110