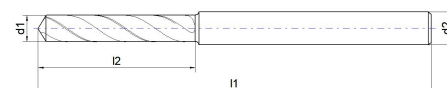


VHM-Kleinstbohrer

Solid carbide micro drills



Artikelnummer Article-No.	d1 h6	l1	l2	d2 h6
E.3601.0.0020	0.2	30	2	1,0
E.3601.0.0023	0.23	30	2	1,0
E.3601.0.0025	0.25	30	2	1,0
E.3601.0.0030	0.3	30	2.5	1,0
E.3601.0.0035	0.35	30	4	1,0
E.3601.0.0040	0.4	30	4	1,0
E.3601.0.0042	0.42	30	4	1,0
E.3601.0.0045	0.45	30	6	1,0
E.3601.0.0050	0.5	30	6	1,0
E.3601.0.0057	0.57	30	6	1,0
E.3601.0.0058	0.58	30	6	1,0
E.3601.0.0060	0.6	30	6	1,0
E.3601.0.0065	0.65	30	7	1,0
E.3601.0.0070	0.7	30	7	1,0
E.3601.0.0072	0.72	30	7	1,0
E.3601.0.0075	0.75	30	8	1,0
E.3601.0.0076	0.76	30	8	1,0
E.3601.0.0080	0.8	30	8	1,5
E.3601.0.0082	0.82	30	8	1,5
E.3601.0.0085	0.85	30	8	1,5
E.3601.0.0090	0.9	30	8	1,5
E.3601.0.0095	0.95	30	10	1,5
E.3601.0.0100	1	30	10	1,5
E.3601.0.0105	1.05	30	10	1,5
E.3601.0.0110	1.1	30	10	1,5
E.3601.0.0115	1.15	30	12	1,5
E.3601.0.0120	1.2	30	12	1,5
E.3601.0.0123	1.23	30	12	1,5
E.3601.0.0125	1.25	30	12	1,5
E.3601.0.0130	1.3	30	12	1,5
E.3601.0.0132	1.32	30	12	1,5
E.3601.0.0142	1.42	30	12	1,5
E.3601.0.0145	1.45	30	12	1,5
E.3601.0.0150	1.5	30	12	2,0
E.3601.0.0155	1.55	30	12	2,0

PRODUKTDATENBLATT



Artikelnummer Article-No.	d1 h6	l1	l2	d2 h6
E.3601.0.0160	1.6	30	12	2,0
E.3601.0.0165	1.65	30	12	2,0
E.3601.0.0167	1.67	30	12	2,0
E.3601.0.0169	1.69	30	12	2,0
E.3601.0.0170	1.7	30	12	2,0
E.3601.0.0175	1.75	30	12	2,0
E.3601.0.0180	1.8	30	12	2,0
E.3601.0.0185	1.85	30	12	2,0
E.3601.0.0190	1.9	30	12	2,0
E.3601.0.0195	1.95	30	12	2,0
E.3601.0.0200	2	30	12	2,5



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Materialbezeichnung material description	Bearbeitung Process	Vc m/min	fz		
			Ø 0.20-0.95	Ø 1.00-1.95	Ø 2.00
PA allg. Stähle General steels	Bohrer VHM	95.00	0.003	0.015	0.020
	Bohrer VHM	85.00	0.003	0.015	0.020
	Bohrer VHM	70.00	0.003	0.015	0.020
	Bohrer VHM	60.00	0.003	0.015	0.020
	Bohrer VHM	40.00	0.003	0.015	0.020
PV Vergütungsstähle < 850N/mm ² Tempering steel < 850N/mm ²	Bohrer VHM	70.00	0.003	0.015	0.020
	Bohrer VHM	60.00	0.003	0.015	0.020
	Bohrer VHM	40.00	0.003	0.015	0.020
M Rost und säurebeständige Stähle Stainless steels	Bohrer VHM	30.00	0.003	0.010	0.015
	Bohrer VHM	25.00	0.003	0.010	0.015
K Gusseisen Cast iron	Bohrer VHM	90.00	0.008	0.030	0.035
	Bohrer VHM	80.00	0.008	0.030	0.035
	Bohrer VHM	70.00	0.008	0.030	0.035
N AL- und AL-Legierungen AL and AL-alloys	Bohrer VHM	120.00	0.010	0.040	0.050
	Bohrer VHM	100.00	0.010	0.040	0.050
	Bohrer VHM	60.00	0.010	0.040	0.050
	Bohrer VHM	60.00	0.010	0.030	0.040
	Bohrer VHM	80.00	0.010	0.030	0.035
S Titan Titanium	Bohrer VHM	80.00	0.010	0.030	0.035
	Bohrer VHM	70.00	0.030	0.060	0.080
S Titan Titanium	Bohrer VHM	25.00	0.050	0.010	0.015