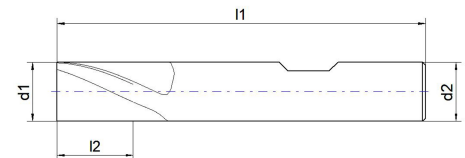
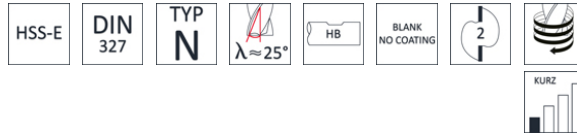


## HSSE-Langlochfräser kurz HSSE slot milling cutter, short



Artikelnummer Article-No.	d1 e8	l1	l2	d2 h6
E.9602.0.0200	2	48	4	6,0
E.9602.0.0250	2.5	49	5	6,0
E.9602.0.0300	3	49	5	6,0
E.9602.0.0350	3.5	50	6	6,0
E.9602.0.0400	4	51	7	6,0
E.9602.0.0450	4.5	51	7	6,0
E.9602.0.0500	5	52	8	6,0
E.9602.0.0550	5.5	52	8	6,0
E.9602.0.0600	6	52	8	6,0
E.9602.0.0650	6.5	60	10	10,0
E.9602.0.0700	7	60	10	10,0
E.9602.0.0750	7.5	60	10	10,0
E.9602.0.0800	8	61	11	10,0
E.9602.0.0850	8.5	61	11	10,0
E.9602.0.0900	9	61	11	10,0
E.9602.0.1000	10	63	13	10,0
E.9602.0.1100	11	70	13	12,0
E.9602.0.1150	11.5	70	13	12,0
E.9602.0.1200	12	73	16	12,0
E.9602.0.1300	13	73	16	12,0
E.9602.0.1400	14	73	16	12,0
E.9602.0.1500	15	73	16	12,0
E.9602.0.1600	16	79	19	16,0
E.9602.0.1700	17	79	19	16,0
E.9602.0.1800	18	79	19	16,0
E.9602.0.2000	20	88	22	20,0
E.9602.0.2200	22	88	22	20,0
E.9602.0.2500.20	25	96	26	20,0
E.9602.0.3200	32	112	32	32,0

# PRODUCT DATA SHEET



Individuelle Schnittdaten online im  
Schnittdaten-Rechner berechnen lassen:  
Calculate individual cutting  
data online in the cutting data calculator  
[www.nachreiner-schnittdaten.eu](http://www.nachreiner-schnittdaten.eu)

# PRODUCT DATA SHEET



Materialbezeichnung material description		Bearbeitung Process	Vc m/min	fz							
				2.00-2.50	3.00-5.50	6.00-7.50	8.00-9.00	10.00-11.50	12.00-15.00	16.00-17.00	18.00-20.00
PA	allg. Stähle General steels	Schruppen roughing	40.00	0.006	0.008	0.018	0.023	0.029	0.035	0.046	0.052
		Schlichten finishing	65.00	0.008	0.010	0.022	0.029	0.036	0.044	0.058	0.065
	allg. Stähle General steels	Schruppen roughing	40.00	0.006	0.008	0.018	0.023	0.029	0.035	0.046	0.052
		Schlichten finishing	60.00	0.008	0.010	0.022	0.029	0.036	0.044	0.058	0.065
	allg. Stähle General steels	Schruppen roughing	35.00	0.006	0.008	0.018	0.023	0.029	0.035	0.046	0.052
		Schlichten finishing	55.00	0.008	0.010	0.022	0.029	0.036	0.044	0.058	0.065
	allg. Stähle General steels	Schruppen roughing	25.00	0.006	0.008	0.018	0.023	0.029	0.035	0.046	0.052
		Schlichten finishing	40.00	0.008	0.010	0.022	0.029	0.036	0.044	0.058	0.065
PV	Vergütungsstähle < 850N/mm <sup>2</sup> Tempering steel < 850N/mm <sup>2</sup>	Schruppen roughing	30.00	0.006	0.008	0.018	0.023	0.029	0.035	0.046	0.052
		Schlichten finishing	45.00	0.008	0.010	0.022	0.029	0.036	0.044	0.058	0.065
	Vergütungsstähle < 1000N/mm <sup>2</sup> Tempering steel < 1000N/mm <sup>2</sup>	Schruppen roughing	25.00	0.006	0.008	0.018	0.023	0.029	0.035	0.046	0.052
		Schlichten finishing	36.00	0.008	0.010	0.022	0.029	0.036	0.044	0.058	0.065
M	Rost und säurebeständige Stähle Stainless steels	Schruppen roughing	15.00	0.006	0.008	0.018	0.023	0.029	0.035	0.046	0.052
		Schlichten finishing	20.00	0.008	0.010	0.022	0.029	0.036	0.044	0.058	0.065
	Rost und säurebeständige Stähle >700N/mm <sup>2</sup> Stainless steels >700N/mm <sup>2</sup>	Schruppen roughing	10.00	0.006	0.008	0.018	0.023	0.029	0.035	0.046	0.052
		Schlichten finishing	15.00	0.008	0.010	0.022	0.029	0.036	0.044	0.058	0.065
K	Gusseisen Cast iron	Schruppen roughing	30.00	0.006	0.008	0.018	0.023	0.029	0.035	0.046	0.052
		Schlichten finishing	50.00	0.008	0.010	0.022	0.029	0.036	0.044	0.058	0.065
	Temperguss Malleable cast iron	Schruppen roughing	20.00	0.006	0.008	0.018	0.023	0.029	0.035	0.046	0.052
		Schlichten finishing	35.00	0.008	0.010	0.022	0.029	0.036	0.044	0.058	0.065
	Gusseisen mit Kugelgraphit Nodular cast iron	Schruppen roughing	15.00	0.006	0.008	0.018	0.023	0.029	0.035	0.046	0.052
		Schlichten finishing	25.00	0.008	0.010	0.022	0.029	0.036	0.044	0.058	0.065