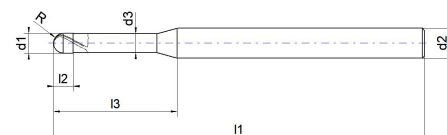
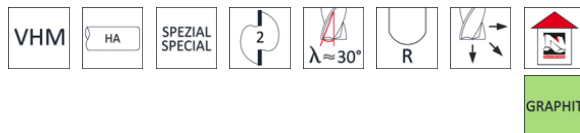


VHM-Vollradiusfräser 30°, Diamant-beschichtet

Solid Carbide-ball nose end mill 30°, diamond-coated



Artikelnummer Article-No.	d1 +0,000/-0,015	R +/-0,003	d3	l1	l2	l3	d2 h6
E.7825.1.0030.01	0.3	0.15	0.27	55	0.3	1	3,0
E.7825.1.0030.03	0.3	0.15	0.27	55	0.3	3	3,0
E.7825.1.0030.05	0.3	0.15	0.27	55	0.3	5	3,0
E.7825.1.0050.05	0.5	0.25	0.45	55	0.5	5	3,0
E.7825.1.0080.08	0.8	0.25	0.75	55	1	8	3,0
E.7825.1.0080.12	0.8	0.25	0.75	55	1	12	3,0
E.7825.1.0080.16	0.8	0.25	0.75	55	1	16	3,0
E.7825.1.0100.05	1	0.5	0.9	55	1	5	3,0
E.7825.1.0100.10	1	0.5	0.9	55	1	10	3,0
E.7825.1.0100.15	1	0.5	0.9	55	1	15	3,0
E.7825.1.0100.20	1	0.5	0.9	55	1	20	3,0
E.7825.1.0100.30	1	0.5	0.9	55	1	30	3,0
E.7825.1.0150.10	1.5	0.75	1.4	55	2	10	3,0
E.7825.1.0150.15	1.5	0.75	1.4	55	2	15	3,0
E.7825.1.0200.10	2	1	1.9	55	2	10	3,0
E.7825.1.0200.15	2	1	1.9	55	2	15	3,0
E.7825.1.0200.20	2	1	1.9	55	2	20	3,0
E.7825.1.0300.10	3	1.5	2.9	65	3	10	4,0
E.7825.1.0300.15	3	1.5	2.9	65	3	15	4,0
E.7825.1.0300.20	3	1.5	2.9	65	3	20	4,0
E.7825.1.0400.20	4	2	3.9	65	4	20	6,0
E.7825.1.0400.30	4	2	3.9	75	4	30	6,0
E.7825.1.0400.40	4	2	3.9	90	4	40	6,0
E.7825.1.0600.30	6	3	5.9	75	6	30	6,0
E.7825.1.0600.40	6	3	5.9	90	6	40	6,0
E.7825.1.0600.50	6	3	5.9	90	6	50	6,0
E.7825.1.0800.60	8	4	7.8	100	8	60	8,0
E.7825.1.1000.30	10	5	9.8	80	10	30	10,0



Individuelle Schnittdaten online im
Schnittdaten-Rechner berechnen lassen:
Calculate individual cutting
data online in the cutting data calculator
www.nachreiner-schnittdaten.eu

PRODUCT DATA SHEET



Materialbezeichnung material description	Bearbeitung Process	Vc m/min	fz										
			∅ 0.30-0.50	∅ 0.80	∅ 1.00	∅ 1.50	∅ 2.00	∅ 3.00	∅ 4.00	∅ 6.00	∅ 8.00	∅ 10.00	
N GFK/CFK GFK/CFK	Schlichten finishing	450.00	0.004	0.008	0.015	0.020	0.025	0.030	0.040	0.060	0.080	0.100	
	Graphit Graphite	220.00	0.004	0.008	0.015	0.020	0.025	0.030	0.040	0.060	0.080	0.100	