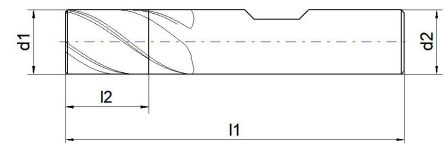
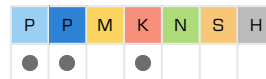
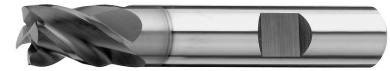
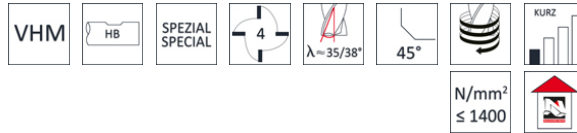


VHM-HPC-Einwegfräser, extra kurz

Solid carbide HPC disposable end mills, extra short



Artikelnummer Article-No.	protection chamfer	d1	l1	l2	d2 h6
E. 7808HK.1.0100	0,13	1	39	2	6,0
E. 7808HK.1.0150	0,13	1.5	39	3	6,0
E. 7808HK.1.0200	0,13	2	39	3	6,0
E. 7808HK.1.0250	0,13	2.5	39	3	6,0
E. 7808HK.1.0280	0,13	2.8	39	5	6,0
E. 7808HK.1.0300	0,13	3	39	5	6,0
E. 7808HK.1.0380	0,13	3.8	39	7	6,0
E. 7808HK.1.0400	0,18	4	39	7	6,0
E. 7808HK.1.0480	0,18	4.8	39	8	6,0
E. 7808HK.1.0500	0,20	5	39	8	6,0
E. 7808HK.1.0570	0,20	5.7	39	8	6,0
E. 7808HK.1.0600	0,20	6	39	8	6,0
E. 7808HK.1.0670	0,20	6.7	43	11	8,0
E. 7808HK.1.0700	0,25	7	43	11	8,0
E. 7808HK.1.0800	0,25	8	43	11	8,0
E. 7808HK.1.0870	0,25	8.7	50	13	10,0
E. 7808HK.1.0900	0,30	9	50	13	10,0
E. 7808HK.1.0970	0,30	9.7	50	13	10,0
E. 7808HK.1.1000	0,30	10	50	13	10,0
E. 7808HK.1.1170	0,30	11.7	55	15	12,0
E. 7808HK.1.1200	0,30	12	55	15	12,0
E. 7808HK.1.1370	0,30	13.7	58	15	14,0
E. 7808HK.1.1400	0,30	14	58	15	14,0
E. 7808HK.1.1570	0,30	15.7	65	18	16,0
E. 7808HK.1.1600	0,40	16	65	18	16,0

PRODUCT DATA SHEET



Individuelle Schnittdaten online im
Schnittdaten-Rechner berechnen lassen:
Calculate individual cutting
data online in the cutting data calculator
www.nachreiner-schnittdaten.eu

PRODUCT DATA SHEET



Materialbezeichnung material description	Bearbeitung Process	Vc m/min	fz
Al-Silizium	Schleifen	0.0000	0.010
Al-Silizium	Schleifen	170.00	0.018
Al-Silizium	Schleifen	190.00	0.020
Al-Silizium	Schleifen	120.00	0.010
Al-Silizium	Schleifen	200.00	0.020
Gusseisen mit Kugelgraphit Nodular cast iron	Schleifen finishing	140.00	0.018

K