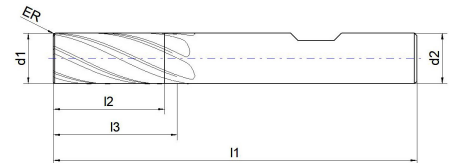


VHM-Formenbau-Spezial-Schaftfräser 25/28°

Solid carbide special end mills 25/28° for moulds



P	P	M	K	N	S	H
●	●		●			●



Artikelnummer Article-No.	flutes	protection chamfer	d1	l1	l2	l3	d2 h6
E. 7751.1.0200	4	0.1	2	57	6	9.5	6,0
E. 7751.1.0300	4	0.13	3	57	8	11	6,0
E. 7751.1.0400	6	0.18	4	57	8	13	6,0
E. 7751.1.0500	6	0.2	5	57	10	16	6,0
E. 7751.1.0600	6	0.2	6	57	13	-	6,0
E. 7751.1.0800	6	0.25	8	63	19	-	8,0
E. 7751.1.1000	6	0.3	10	72	22	-	10,0
E. 7751.1.1200	6	0.3	12	83	26	-	12,0
E. 7751.1.1600	8	0.4	16	92	32	-	16,0
E. 7751.1.2000	8	0.5	20	104	38	-	20,0



Individuelle Schnittdaten online im
Schnittdaten-Rechner berechnen lassen:
Calculate individual cutting
data online in the cutting data calculator
www.nachreiner-schnittdaten.eu

Materialbezeichnung material description	Bearbeitung Process	Vc m/min	fz						
			Ø 0.012	Ø 0.020	Ø 0.035	Ø 0.045	Ø 0.060	Ø 0.080	Ø 0.120
PA allg. Stähle General steels	Schlichten finishing	150.00	0.012	0.020	0.035	0.045	0.060	0.080	0.120
	Schlichten finishing	145.00	0.009	0.015	0.035	0.045	0.060	0.080	0.120
	Schlichten finishing	140.00	0.009	0.015	0.025	0.032	0.052	0.070	0.084
PV Vergütungsstähle < 850N/mm² Tempering steel < 850N/mm²	Schlichten finishing	150.00	0.012	0.020	0.035	0.045	0.060	0.080	0.120
	Schlichten finishing	145.00	0.009	0.015	0.025	0.032	0.052	0.070	0.084
	Schlichten finishing	140.00	0.009	0.015	0.025	0.032	0.052	0.070	0.084
	Schlichten finishing	140.00	0.009	0.015	0.025	0.032	0.052	0.070	0.084
K Gusseisen Cast iron	Schlichten finishing	145.00	0.012	0.020	0.035	0.045	0.060	0.080	0.100
	Schlichten finishing	115.00	0.012	0.020	0.035	0.045	0.060	0.080	0.100
	Schlichten finishing	115.00	0.012	0.020	0.035	0.045	0.060	0.080	0.100

PRODUCT DATA SHEET



Materialbezeichnung material description		Bearbeitung Process	Vc m/min	fz						
				Ø 0.012	Ø 0.020	Ø 0.035	Ø 0.045	Ø 0.060	Ø 0.080	Ø 0.120
H	gehärtete Stähle 45-55 HRC Hardened steels 45-55 HRC	Schlichten finishing	70.00	0.006	0.010	0.018	0.023	0.032	0.045	0.050
	gehärtete Stähle 55-60 HRC Hardened steels 55-60 HRC	Schlichten finishing	55.00	0.006	0.010	0.018	0.023	0.032	0.045	0.050
	gehärtete Stähle 60-65 HRC Hardened steels 60-65 HRC	Schlichten finishing	50.00	0.004	0.080	0.015	0.018	0.025	0.035	0.045