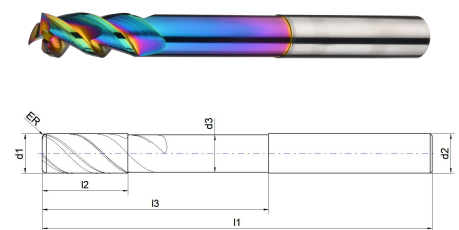
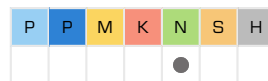
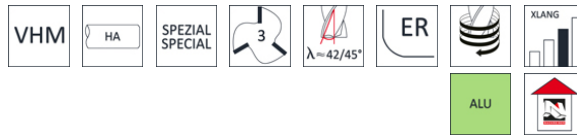


VHM-HPC-Alu-Fräser mit Schutzeckenradius, lang

Solid carbide HPC end mills for Aluminium with corner protection radius, long



Artikelnummer Article-No.	d3	CR	d1	l1	l2	l3	d2 h6
E.7750.1L.0600	5.5	0.2	6	80	13	42	6,0
E.7750.1L.0600.050	5.5	0.5	6	80	13	42	6,0
E.7750.1L.0600.100	5.5	1	6	80	13	42	6,0
E.7750.1L.0600.150	5.5	1.5	6	80	13	42	6,0
E.7750.1L.0600.200	5.5	2	6	80	13	42	6,0
E.7750.1L.0800	7.5	0.25	8	100	21	58	8,0
E.7750.1L.0800.050	7.5	0.5	8	100	21	58	8,0
E.7750.1L.0800.100	7.5	1	8	100	21	58	8,0
E.7750.1L.0800.150	7.5	1.5	8	100	21	58	8,0
E.7750.1L.0800.200	7.5	2	8	100	21	58	8,0
E.7750.1L.1000	9.5	0.3	10	100	22	62	10,0
E.7750.1L.1000.050	9.5	0.5	10	100	22	62	10,0
E.7750.1L.1000.100	9.5	1	10	100	22	62	10,0
E.7750.1L.1000.150	9.5	1.5	10	100	22	62	10,0
E.7750.1L.1000.200	9.5	2	10	100	22	62	10,0
E.7750.1L.1200	11.5	0.3	12	120	26	73	12,0
E.7750.1L.1200.050	11.5	0.5	12	120	26	73	12,0
E.7750.1L.1200.100	11.5	1	12	120	26	73	12,0
E.7750.1L.1200.150	11.5	1.5	12	120	26	73	12,0
E.7750.1L.1200.200	11.5	2	12	120	26	73	12,0
E.7750.1L.1600	15.5	0.4	16	150	36	98	16,0
E.7750.1L.1600.100	15.5	1	16	150	36	98	16,0
E.7750.1L.1600.150	15.5	1.5	16	150	36	98	16,0
E.7750.1L.1600.200	15.5	2	16	150	36	98	16,0
E.7750.1L.1600.250	15.5	2.5	16	150	36	98	16,0
E.7750.1L.2000.150	19.5	1.5	20	150	41	100	20,0
E.7750.1L.2000.200	19.5	2	20	150	41	100	20,0
E.7750.1L.2000.250	19.5	2.5	20	150	41	100	20,0
E.7750.1L.2000.300	19.5	3	20	150	41	100	20,0
E.7750.1L.2000.400	19.5	4	20	150	41	100	20,0



Individuelle Schnittdaten online im
Schnittdaten-Rechner berechnen lassen:
Calculate individual cutting
data online in the cutting data calculator
www.nachreiner-schnittdaten.eu

PRODUCT DATA SHEET



Materialbezeichnung material description		Bearbeitung Process	Vc m/min	fz					
				Ø 0.051	Ø 0.067	Ø 0.076	Ø 0.084	Ø 0.109	Ø 0.135
N	AL- und AL-Legierungen AL und AL-alloys	Schruppen roughing	245.00	0.051	0.067	0.076	0.084	0.109	0.135
		Schlichten finishing	350.00	0.060	0.080	0.090	0.100	0.130	0.160
	AL- und AL-Legierungen AL und AL-alloys	Schruppen roughing	235.00	0.051	0.067	0.076	0.084	0.109	0.135
		Schlichten finishing	330.00	0.060	0.080	0.090	0.100	0.130	0.160
	AL- und AL-Legierungen >12% Si AL und AL-alloys >12% Si	Schruppen roughing	155.00	0.051	0.067	0.076	0.084	0.109	0.135
		Schlichten finishing	220.00	0.060	0.080	0.090	0.100	0.130	0.160
	Kupfer, Messing, Bronze, Rotguss Copper, brass, bronze, red brass	Schruppen roughing	125.00	0.042	0.055	0.059	0.067	0.084	0.109
		Schlichten finishing	180.00	0.050	0.065	0.070	0.080	0.100	0.130
	Kunststoff Thermoplaste	Schruppen roughing	155.00	0.042	0.055	0.059	0.067	0.084	0.109
		Schlichten finishing	220.00	0.050	0.065	0.070	0.080	0.100	0.130
	Duroplaste Duroplast	Schruppen roughing	140.00	0.042	0.055	0.059	0.067	0.084	0.109
		Schlichten finishing	200.00	0.050	0.065	0.070	0.080	0.100	0.130