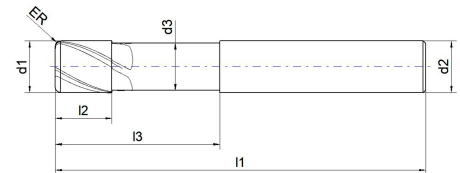
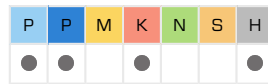


VHM-Formenbau-Kopierfräser 30° mit Eckenradius

Solid carbide profile cutters 30° with corner radius for moulds



Artikelnummer Article-No.	d1 +0,000/-0,015	CR	d3	l1	l2	l3	d2 h6
E.7654.1.0200.01	2	0.1	1.8	57	4	21	6,0
E.7654.1.0200.02	2	0.2	1.8	57	4	21	6,0
E.7654.1.0200.03	2	0.3	1.8	57	4	21	6,0
E.7654.1.0200.05	2	0.5	1.8	57	4	21	6,0
E.7654.1.0300.01	3	0.1	2.8	57	6	21	6,0
E.7654.1.0300.02	3	0.2	2.8	57	6	21	6,0
E.7654.1.0300.03	3	0.3	2.8	57	6	21	6,0
E.7654.1.0300.05	3	0.5	2.8	57	6	21	6,0
E.7654.1.0300.10	3	1	2.8	57	6	21	6,0
E.7654.1.0400.01	4	0.1	3.6	57	6	21	6,0
E.7654.1.0400.02	4	0.2	3.6	57	6	21	6,0
E.7654.1.0400.03	4	0.3	3.6	57	6	21	6,0
E.7654.1.0400.04	4	0.4	3.6	57	6	21	6,0
E.7654.1.0400.05	4	0.5	3.6	57	6	21	6,0
E.7654.1.0400.06	4	0.6	3.6	57	6	21	6,0
E.7654.1.0400.07	4	0.7	3.6	57	6	21	6,0
E.7654.1.0400.08	4	0.8	3.6	57	6	21	6,0
E.7654.1.0400.10	4	1	3.6	57	6	21	6,0
E.7654.1.0400.15	4	1.5	3.6	57	6	21	6,0
E.7654.1.0500.01	5	0.1	4.6	57	6	21	6,0
E.7654.1.0500.02	5	0.2	4.6	57	6	21	6,0
E.7654.1.0500.03	5	0.3	4.6	57	6	21	6,0
E.7654.1.0500.04	5	0.4	4.6	57	6	21	6,0
E.7654.1.0500.05	5	0.5	4.6	57	6	21	6,0
E.7654.1.0500.10	5	1	4.6	57	6	21	6,0
E.7654.1.0600.01	6	0.1	5.5	57	7	21	6,0
E.7654.1.0600.02	6	0.2	5.5	57	7	21	6,0
E.7654.1.0600.03	6	0.3	5.5	57	7	21	6,0
E.7654.1.0600.04	6	0.4	5.5	57	7	21	6,0
E.7654.1.0600.05	6	0.5	5.5	57	7	21	6,0
E.7654.1.0600.06	6	0.6	5.5	57	7	21	6,0
E.7654.1.0600.08	6	0.8	5.5	57	7	21	6,0

PRODUCT DATA SHEET



Artikelnummer Article-No.	d1 +0,000/-0,015	CR	d3	l1	l2	l3	d2 h6
E.7654.1.0600.10	6	1	5.5	57	7	21	6,0
E.7654.1.0600.20	6	2	5.5	57	7	21	6,0
E.7654.1.0800.03	8	0.3	7.4	63	9	27	8,0
E.7654.1.0800.05	8	0.5	7.4	63	9	27	8,0
E.7654.1.0800.10	8	1	7.4	63	9	27	8,0
E.7654.1.0800.15	8	1.5	7.4	63	9	27	8,0
E.7654.1.0800.20	8	2	7.4	63	9	27	8,0
E.7654.1.1000.05	10	0.5	9.2	72	11	32	10,0
E.7654.1.1000.10	10	1	9.2	72	11	32	10,0
E.7654.1.1000.15	10	1.5	9.2	72	11	32	10,0
E.7654.1.1000.20	10	2	9.2	72	11	32	10,0
E.7654.1.1200.05	12	0.5	11	83	12	38	12,0
E.7654.1.1200.10	12	1	11	83	12	38	12,0
E.7654.1.1200.15	12	1.5	11	83	12	38	12,0
E.7654.1.1200.20	12	2	11	83	12	38	12,0
E.7654.1.1600.05	16	0.5	15	92	16	44	16,0
E.7654.1.1600.10	16	1	15	92	16	44	16,0
E.7654.1.1600.15	16	1.5	15	92	16	44	16,0



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Materialbezeichnung material description	Bearbeitung Process	Vc m/min	fz									
			Ø 2.00	Ø 3.00	Ø 4.00	Ø 5.00	Ø 6.00	Ø 8.00	Ø 10.00	Ø 12.00	Ø 16.00	
PA allg. Stähle General steels	Schlichten finishing	160.00	0.009	0.014	0.024	0.036	0.045	0.063	0.072	0.081	0.090	
	Schlichten finishing	150.00	0.009	0.014	0.024	0.036	0.045	0.063	0.072	0.081	0.090	
	Schlichten finishing	120.00	0.005	0.008	0.016	0.024	0.041	0.050	0.054	0.063	0.072	
PV Vergütungsstähle < 850N/mm ² Tempering steel < 850N/mm ²	Schlichten finishing	160.00	0.009	0.014	0.024	0.036	0.045	0.063	0.072	0.081	0.090	
	Schlichten finishing	150.00	0.009	0.014	0.024	0.036	0.045	0.063	0.072	0.081	0.090	
	Schlichten finishing	120.00	0.005	0.008	0.016	0.024	0.041	0.050	0.054	0.063	0.072	
K Gusseisen Cast iron	Schlichten finishing	200.00	0.009	0.014	0.024	0.036	0.045	0.063	0.072	0.081	0.090	
	Schlichten finishing	180.00	0.009	0.014	0.024	0.036	0.045	0.063	0.072	0.081	0.090	
	Schlichten finishing	180.00	0.009	0.014	0.024	0.036	0.045	0.063	0.072	0.081	0.090	
H gehärtete Stähle 45-55 HRC Hardened steels 45-55 HRC	Schlichten finishing	110.00	0.005	0.008	0.016	0.024	0.041	0.050	0.054	0.063	0.072	
	Schlichten finishing	100.00	0.005	0.008	0.016	0.024	0.041	0.050	0.054	0.063	0.072	
	Schlichten finishing	85.00	0.005	0.008	0.016	0.024	0.041	0.050	0.054	0.063	0.072	