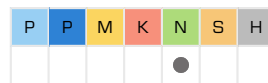
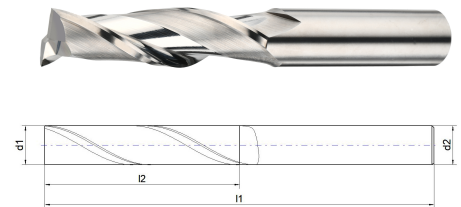
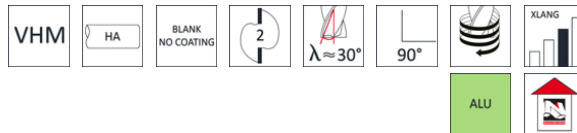


## VHM-Schaftfräser 30°, extra lang

Solid carbide end mills 30°, extra long



Artikelnummer Article-No.	d1 h9	l1	l2	d2 h6
E. 7606.OXL.0300	3	70	30	3,0
E. 7606.OXL.0400	4	75	40	4,0
E. 7606.OXL.0500	5	80	40	5,0
E. 7606.OXL.0600	6	80	45	6,0
E. 7606.OXL.0800	8	100	50	8,0
E. 7606.OXL.1000	10	100	50	10,0
E. 7606.OXL.1200	12	150	70	12,0
E. 7606.OXL.1400	14	150	75	14,0
E. 7606.OXL.1600	16	150	75	16,0
E. 7606.OXL.1800	18	150	75	18,0
E. 7606.OXL.2000	20	150	75	20,0



Individuelle Schnittdaten online im  
Schnittdaten-Rechner berechnen lassen:  
Calculate individual cutting  
data online in the cutting data calculator  
[www.nachreiner-schnittdaten.eu](http://www.nachreiner-schnittdaten.eu)

Materialbezeichnung material description	Bearbeitung Process	Vc m/min	fz							
			∅ 3.00	∅ 4.00-5.00	∅ 6.00	∅ 8.00	∅ 10.00-12.00	∅ 14.00-16.00	∅ 18.00-20.00	
N	AL- und AL-Legierungen AL and AL-alloys	Schruppen roughing	175.00	0.011	0.019	0.027	0.034	0.049	0.068	0.084
		Schlichten finishing	300.00	0.015	0.025	0.035	0.045	0.065	0.090	0.110
	AL- und AL-Legierungen AL and AL-alloys	Schruppen roughing	160.00	0.011	0.019	0.027	0.034	0.049	0.068	0.084
		Schlichten finishing	280.00	0.015	0.025	0.035	0.045	0.065	0.090	0.110
	AL- und AL-Legierungen >12% Si AL and AL-alloys >12% Si	Schruppen roughing	145.00	0.011	0.019	0.027	0.034	0.049	0.068	0.084
		Schlichten finishing	250.00	0.015	0.025	0.035	0.045	0.065	0.090	0.110
	Kupfer, Messing, Bronze, Rotguss Copper, brass, bronze, red brass	Schruppen roughing	125.00	0.011	0.019	0.027	0.034	0.042	0.068	0.084
		Schlichten finishing	220.00	0.015	0.025	0.035	0.045	0.055	0.090	0.110
	Kunststoff Thermoplaste	Schruppen roughing	115.00	0.011	0.019	0.027	0.034	0.042	0.068	0.084
		Schlichten finishing	200.00	0.015	0.025	0.035	0.045	0.055	0.090	0.110
	Duroplaste Duroplast	Schruppen roughing	115.00	0.011	0.019	0.027	0.034	0.042	0.068	0.084
		Schlichten finishing	200.00	0.015	0.025	0.035	0.045	0.055	0.090	0.110