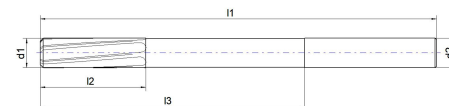


## VHM-NC-Maschinenreibahlen, lang

Solid carbide NC machine reamers, long



Artikelnummer Article-No.	d1 0/+0,005	I1	I2	I3	d2	flutes
E.5620NC.0.0095	0.95	50	10	25	3,0	4
E.5620NC.0.0096	0.96	50	10	25	3,0	4
E.5620NC.0.0097	0.97	50	10	25	3,0	4
E.5620NC.0.0098	0.98	50	10	25	3,0	4
E.5620NC.0.0099	0.99	50	10	25	3,0	4
E.5620NC.0.0100	1	50	10	25	3,0	4
E.5620NC.0.0101	1.01	50	10	25	3,0	4
E.5620NC.0.0102	1.02	50	10	25	3,0	4
E.5620NC.0.0103	1.03	50	10	25	3,0	4
E.5620NC.0.0104	1.04	50	10	25	3,0	4
E.5620NC.0.0105	1.05	50	10	25	3,0	4
E.5620NC.0.0195	1.95	60	10	25	3,0	4
E.5620NC.0.0196	1.96	60	10	25	3,0	4
E.5620NC.0.0197	1.97	60	10	25	3,0	4
E.5620NC.0.0198	1.98	60	10	25	3,0	4
E.5620NC.0.0199	1.99	60	10	25	3,0	4
E.5620NC.0.0200	2	60	10	25	3,0	4
E.5620NC.0.0201	2.01	60	10	25	3,0	4
E.5620NC.0.0202	2.02	60	10	25	3,0	4
E.5620NC.0.0203	2.03	60	10	25	3,0	4
E.5620NC.0.0204	2.04	60	10	25	3,0	4
E.5620NC.0.0205	2.05	60	10	25	3,0	4
E.5620NC.0.0295	2.95	60	18	30	3,0	4
E.5620NC.0.0296	2.96	60	18	30	3,0	4
E.5620NC.0.0297	2.97	60	18	30	3,0	4
E.5620NC.0.0298	2.98	60	18	30	3,0	4
E.5620NC.0.0299	2.99	60	18	30	3,0	4
E.5620NC.0.0300	3	60	18	30	3,0	4
E.5620NC.0.0301	3.01	60	18	30	3,0	4
E.5620NC.0.0302	3.02	60	18	30	3,0	4
E.5620NC.0.0303	3.03	60	18	30	3,0	4
E.5620NC.0.0304	3.04	60	18	30	3,0	4
E.5620NC.0.0305	3.05	60	18	30	3,0	4
E.5620NC.0.0395	3.95	80	18	40	6,0	6
E.5620NC.0.0396	3.96	80	18	40	6,0	6

# PRODUCT DATA SHEET



Artikelnummer Article-No.	d1 0/+0,005	I1	I2	I3	d2	flutes
E.5620NC.O.0397	3.97	80	18	40	6,0	6
E.5620NC.O.0398	3.98	80	18	40	6,0	6
E.5620NC.O.0399	3.99	80	18	40	6,0	6
E.5620NC.O.0400	4	80	18	40	6,0	6
E.5620NC.O.0401	4.01	80	18	40	6,0	6
E.5620NC.O.0402	4.02	80	18	40	6,0	6
E.5620NC.O.0403	4.03	80	18	40	6,0	6
E.5620NC.O.0404	4.04	80	18	40	6,0	6
E.5620NC.O.0405	4.05	80	18	40	6,0	6
E.5620NC.O.0495	4.95	100	26	60	6,0	6
E.5620NC.O.0496	4.96	100	26	60	6,0	6
E.5620NC.O.0497	4.97	100	26	60	6,0	6
E.5620NC.O.0498	4.98	100	26	60	6,0	6
E.5620NC.O.0499	4.99	100	26	60	6,0	6
E.5620NC.O.0500	5	100	26	60	6,0	6
E.5620NC.O.0501	5.01	100	26	60	6,0	6
E.5620NC.O.0502	5.02	100	26	60	6,0	6
E.5620NC.O.0503	5.03	100	26	60	6,0	6
E.5620NC.O.0504	5.04	100	26	60	6,0	6
E.5620NC.O.0505	5.05	100	26	60	6,0	6
E.5620NC.O.0595	5.95	100	26	60	6,0	6
E.5620NC.O.0596	5.96	100	26	60	6,0	6
E.5620NC.O.0597	5.97	100	26	60	6,0	6
E.5620NC.O.0598	5.98	100	26	60	6,0	6
E.5620NC.O.0599	5.99	100	26	60	6,0	6
E.5620NC.O.0600	6	100	26	60	6,0	6
E.5620NC.O.0601	6.01	100	26	60	6,0	6
E.5620NC.O.0602	6.02	100	26	60	6,0	6
E.5620NC.O.0603	6.03	100	26	60	6,0	6
E.5620NC.O.0604	6.04	100	26	60	6,0	6
E.5620NC.O.0605	6.05	100	26	60	6,0	6
E.5620NC.O.0695	6.95	118	36	75	8,0	6
E.5620NC.O.0696	6.96	118	36	75	8,0	6
E.5620NC.O.0697	6.97	118	36	75	8,0	6
E.5620NC.O.0698	6.98	118	36	75	8,0	6
E.5620NC.O.0699	6.99	118	36	75	8,0	6
E.5620NC.O.0700	7	118	36	75	8,0	6
E.5620NC.O.0701	7.01	118	36	75	8,0	6
E.5620NC.O.0702	7.02	118	36	75	8,0	6
E.5620NC.O.0703	7.03	118	36	75	8,0	6
E.5620NC.O.0704	7.04	118	36	75	8,0	6
E.5620NC.O.0705	7.05	118	36	75	8,0	6
E.5620NC.O.0795	7.95	118	36	75	8,0	6
E.5620NC.O.0796	7.96	118	36	75	8,0	6
E.5620NC.O.0797	7.97	118	36	75	8,0	6
E.5620NC.O.0798	7.98	118	36	75	8,0	6
E.5620NC.O.0799	7.99	118	36	75	8,0	6
E.5620NC.O.0800	8	118	36	75	8,0	6
E.5620NC.O.0801	8.01	118	36	75	8,0	6
E.5620NC.O.0802	8.02	118	36	75	8,0	6
E.5620NC.O.0803	8.03	118	36	75	8,0	6

# PRODUCT DATA SHEET



Artikelnummer Article-No.	d1 0/+0,005	l1	l2	l3	d2	flutes
E.5620NC.O.0804	8.04	118	36	75	8,0	6
E.5620NC.O.0805	8.05	118	36	75	8,0	6
E.5620NC.O.0895	8.95	135	36	90	10,0	6
E.5620NC.O.0896	8.96	135	36	90	10,0	6
E.5620NC.O.0897	8.97	135	36	90	10,0	6
E.5620NC.O.0898	8.98	135	36	90	10,0	6
E.5620NC.O.0899	8.99	135	36	90	10,0	6
E.5620NC.O.0900	9	135	36	90	10,0	6
E.5620NC.O.0901	9.01	135	36	90	10,0	6
E.5620NC.O.0902	9.02	135	36	90	10,0	6
E.5620NC.O.0903	9.03	135	36	90	10,0	6
E.5620NC.O.0905	9.05	135	36	90	10,0	6
E.5620NC.O.0995	9.95	135	36	90	10,0	6
E.5620NC.O.0996	9.96	135	36	90	10,0	6
E.5620NC.O.0997	9.97	135	36	90	10,0	6
E.5620NC.O.0998	9.98	135	36	90	10,0	6
E.5620NC.O.0999	9.99	135	36	90	10,0	6
E.5620NC.O.1000	10	135	36	90	10,0	6
E.5620NC.O.1001	10.01	135	36	90	10,0	6
E.5620NC.O.1002	10.02	135	36	90	10,0	6
E.5620NC.O.1003	10.03	135	36	90	10,0	6
E.5620NC.O.1004	10.04	135	36	90	10,0	6
E.5620NC.O.1005	10.05	135	36	90	10,0	6
E.5620NC.O.1097	10.97	150	45	105	12,0	6
E.5620NC.O.1099	10.99	150	45	105	12,0	6
E.5620NC.O.1100	11	150	45	105	12,0	6
E.5620NC.O.1101	11.01	150	45	105	12,0	6
E.5620NC.O.1102	11.02	150	45	105	12,0	6
E.5620NC.O.1103	11.03	150	45	105	12,0	6
E.5620NC.O.1105	11.05	150	45	105	12,0	6
E.5620NC.O.1195	11.95	150	45	105	12,0	6
E.5620NC.O.1196	11.96	150	45	105	12,0	6
E.5620NC.O.1197	11.97	150	45	105	12,0	6
E.5620NC.O.1198	11.98	150	45	105	12,0	6
E.5620NC.O.1199	11.99	150	45	105	12,0	6
E.5620NC.O.1200	12	150	45	105	12,0	6
E.5620NC.O.1201	12.01	150	45	105	12,0	6
E.5620NC.O.1202	12.02	150	45	105	12,0	6
E.5620NC.O.1203	12.03	150	45	105	12,0	6
E.5620NC.O.1204	12.04	150	45	105	12,0	6
E.5620NC.O.1205	12.05	150	45	105	12,0	6
E.5620NC.O.1298	12.98	165	45	115	14,0	6
E.5620NC.O.1299	12.99	165	45	115	14,0	6
E.5620NC.O.1302	13.02	165	45	115	14,0	6
E.5620NC.O.1303	13.03	165	45	115	14,0	6
E.5620NC.O.1397	13.97	165	45	115	14,0	6
E.5620NC.O.1401	14.01	165	45	115	14,0	6

# PRODUCT DATA SHEET



Individuelle Schnittdaten online im  
Schnittdaten-Rechner berechnen lassen:  
Calculate individual cutting  
data online in the cutting data calculator  
[www.nachreiner-schnittdaten.eu](http://www.nachreiner-schnittdaten.eu)

# PRODUCT DATA SHEET



Materialbezeichnung material description	Bearbeitung Process	Vc m/min	fz					
			∅ 0.95-2.05	∅ 2.95-4.05	∅ 4.95-6.05	∅ 6.95-8.05	∅ 8.95-10.05	∅ 10.97-14.01
PA allg. Stähle General steels	Reibahlen und Senker VHM	35.00	0.090	0.120	0.140	0.170	0.200	0.220
	Reibahlen und Senker VHM	30.00	0.090	0.120	0.140	0.170	0.200	0.220
	Reibahlen und Senker VHM	30.00	0.090	0.120	0.140	0.170	0.200	0.220
	Reibahlen und Senker VHM	25.00	0.070	0.085	0.100	0.130	0.140	0.160
	Reibahlen und Senker VHM	13.00	0.070	0.085	0.100	0.130	0.140	0.160
PV Vergütungsstähle < 850N/mm <sup>2</sup> Tempering steel < 850N/mm <sup>2</sup>	Reibahlen und Senker VHM	30.00	0.090	0.120	0.140	0.170	0.200	0.220
	Reibahlen und Senker VHM	25.00	0.070	0.085	0.100	0.130	0.140	0.160
	Reibahlen und Senker VHM	13.00	0.070	0.080	0.090	0.120	0.130	0.150
	Reibahlen und Senker VHM	13.00	0.070	0.080	0.090	0.120	0.130	0.150
M Rost und säurebeständige Stähle Stainless steels	Reibahlen und Senker VHM	12.00	0.070	0.085	0.090	0.115	0.130	0.155
	Reibahlen und Senker VHM	10.00	0.070	0.085	0.090	0.115	0.130	0.155
K Gusseisen Cast iron	Reibahlen und Senker VHM	18.00	0.140	0.180	0.190	0.210	0.250	0.240
	Reibahlen und Senker VHM	15.00	0.120	0.140	0.150	0.170	0.180	0.190
	Reibahlen und Senker VHM	13.00	0.100	0.140	0.150	0.170	0.180	0.190
N AL- und AL-Legierungen AL und AL-alloys	Reibahlen und Senker VHM	45.00	0.140	0.180	0.190	0.210	0.230	0.250
	Reibahlen und Senker VHM	35.00	0.140	0.180	0.190	0.210	0.230	0.250
	Reibahlen und Senker VHM	28.00	0.140	0.180	0.190	0.210	0.230	0.250
	Reibahlen und Senker VHM	25.00	0.140	0.180	0.190	0.210	0.230	0.250
	Reibahlen und Senker VHM	25.00	0.090	0.130	0.150	0.180	0.200	0.230
S Titan Titanium	Reibahlen und Senker VHM	8.00	0.070	0.085	0.090	0.110	0.130	0.150