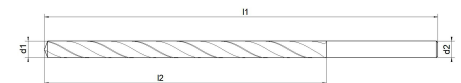
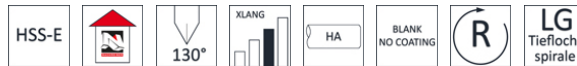


HSSE-Spiralbohrer XL nach Werknorm

HSSE Twist Drill XL E.2617.0 – According company standards



Artikelnummer Article-No.	d1 h8	l1 +1/-1	l2 -0/+1	d2
E.2617.0.0200.125	2	125	93	2,0
E.2617.0.0200.160	2	160	120	2,0
E.2617.0.0250.125	2.5	125	93	2,5
E.2617.0.0250.160	2.5	160	120	2,5
E.2617.0.0300.125	3	125	93	3,0
E.2617.0.0300.160	3	160	120	3,0
E.2617.0.0300.200	3	200	150	3,0
E.2617.0.0300.250	3	250	187	3,0
E.2617.0.0400.160	4	160	120	4,0
E.2617.0.0400.200	4	200	150	4,0
E.2617.0.0400.250	4	250	187	4,0
E.2617.0.0400.315	4	315	235	4,0
E.2617.0.0500.160	5	160	120	5,0
E.2617.0.0500.200	5	200	150	5,0
E.2617.0.0500.250	5	250	187	5,0
E.2617.0.0500.315	5	315	235	5,0
E.2617.0.0500.400	5	400	300	5,0
E.2617.0.0500.500	5	500	450	5,0
E.2617.0.0600.160	6	160	120	6,0
E.2617.0.0600.200	6	200	150	6,0
E.2617.0.0600.250	6	250	187	6,0
E.2617.0.0600.315	6	315	235	6,0
E.2617.0.0600.400	6	400	300	6,0
E.2617.0.0600.500	6	500	450	6,0
E.2617.0.0680.250	6.8	250	187	6,8
E.2617.0.0700.200	7	200	150	7,0
E.2617.0.0700.250	7	250	187	7,0
E.2617.0.0700.315	7	315	235	7,0
E.2617.0.0700.400	7	400	300	7,0
E.2617.0.0700.500	7	500	450	7,0
E.2617.0.0800.200	8	200	150	8,0
E.2617.0.0800.250	8	250	187	8,0
E.2617.0.0800.315	8	315	235	8,0
E.2617.0.0800.400	8	400	300	8,0
E.2617.0.0800.500	8	500	450	8,0

PRODUCT DATA SHEET



Artikelnummer Article-No.	d1 h8	l1 +1/-1	l2 -0/+1	d2
E.2617.0.0900.200	9	200	150	9,0
E.2617.0.0900.250	9	250	187	9,0
E.2617.0.0900.315	9	315	235	9,0
E.2617.0.0900.400	9	400	300	9,0
E.2617.0.0900.500	9	500	450	9,0
E.2617.0.1000.200	10	200	150	10,0
E.2617.0.1000.250	10	250	187	10,0
E.2617.0.1000.315	10	315	235	10,0
E.2617.0.1000.400	10	400	300	10,0
E.2617.0.1000.500	10	500	450	10,0
E.2617.0.1050.250	10.5	250	187	10.5
E.2617.0.1100.250	11	250	187	11,0
E.2617.0.1100.315	11	315	235	11,0
E.2617.0.1100.400	11	400	300	11,0
E.2617.0.1100.500	11	500	450	11,0
E.2617.0.1200.250	12	250	187	12,0
E.2617.0.1200.315	12	315	235	12,0
E.2617.0.1200.400	12	400	300	12,0
E.2617.0.1200.500	12	500	450	12,0



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Materialbezeichnung material description	Bearbeitung Process	Vc m/min	fz				
			∅ 2.00-2.50	∅ 3.00-5.00	∅ 6.00-8.00	∅ 9.00-11.00	∅ 12.00
PA allg. Stähle General steels	Bohrer HSS/E	30.00	0.025	0.050	0.090	0.150	0.180
	Bohrer HSS/E	30.00	0.025	0.050	0.090	0.150	0.180
	Bohrer HSS/E	25.00	0.025	0.050	0.090	0.150	0.180
	Bohrer HSS/E	20.00	0.025	0.050	0.090	0.150	0.180
	Bohrer HSS/E	15.00	0.025	0.050	0.090	0.150	0.180
PV Vergütungsstähle < 850N/mm ² Tempering steel < 850N/mm ²	Bohrer HSS/E	25.00	0.025	0.050	0.090	0.150	0.180
	Bohrer HSS/E	20.00	0.025	0.050	0.090	0.150	0.180
	Bohrer HSS/E	15.00	0.025	0.050	0.090	0.150	0.180
M Rost und säurebeständige Stähle Stainless steels	Bohrer HSS/E	15.00	0.025	0.040	0.090	0.150	0.180
	Bohrer HSS/E	10.00	0.025	0.040	0.090	0.150	0.180
N AL- und AL-Legierungen AL and AL-alloys	Bohrer HSS/E	40.00	0.040	0.050	0.100	0.150	0.190
	Bohrer HSS/E	35.00	0.040	0.050	0.100	0.150	0.190
	Bohrer HSS/E	30.00	0.040	0.050	0.100	0.150	0.190