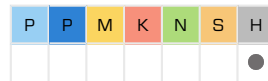
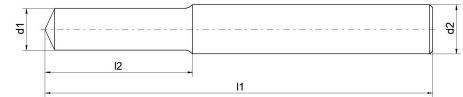


VHM-Gewindebohrerausbohrer

Solid carbide drills to remove broken taps



Artikelnummer Article-No.	for thread	d1	l1	l2	d2 h6
E.1619.1.M03	M 3	2.5	39	10	3,0
E.1619.1.M04	M 4	3.3	57	14	6,0
E.1619.1.M05	M 5	4.2	57	19	6,0
E.1619.1.M06	M 6	5	57	23	6,0
E.1619.1.M08	M 8	6.8	63	23	8,0
E.1619.1.M10	M 10	8.5	80	25	10,0
E.1619.1.M12	M 12	10.2	83	35	12,0



Individuelle Schnittdaten online im
Schnittdaten-Rechner berechnen lassen:
Calculate individual cutting
data online in the cutting data calculator
www.nachreiner-schnittdaten.eu

Materialbezeichnung material description	Bearbeitung Process	Vc m/min	fz						
			∅ 2.50	∅ 3.30	∅ 4.20	∅ 5.00	∅ 6.80	∅ 8.50	∅ 10.20
H gehärtete Stähle 45-55 HRC Hardened steels 45-55 HRC	Gewindeschneider	70.00	0.006	0.008	0.009	0.011	0.017	0.020	0.023
	Gewindeschneider	70.00	0.006	0.008	0.009	0.011	0.017	0.020	0.023
	Gewindeschneider	70.00	0.006	0.008	0.009	0.011	0.017	0.020	0.023