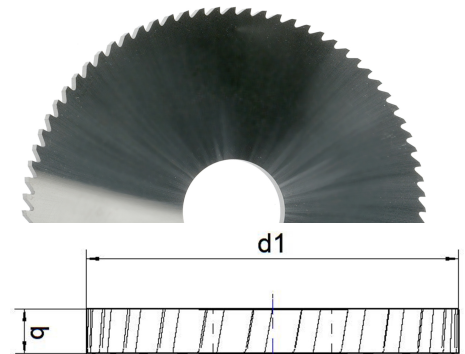


## VHM-Kreissägeblätter, feinverzahnt

Solid carbide slitting saws, fine-toothed



Artikelnummer Article-No.	d1 js15	b ± 0,01	hole H6	flutes
E.1061.0.01500.015	15	0.15	5	64
E.1061.0.01500.020	15	0.2	5	80
E.1061.0.01500.025	15	0.25	5	64
E.1061.0.01500.030	15	0.3	5	64
E.1061.0.01500.035	15	0.35	5	64
E.1061.0.01500.040	15	0.4	5	64
E.1061.0.01500.050	15	0.5	5	48
E.1061.0.01500.060	15	0.6	5	48
E.1061.0.01500.070	15	0.7	5	48
E.1061.0.01500.080	15	0.8	5	40
E.1061.0.01500.100	15	1	5	40
E.1061.0.01500.110	15	1.1	5	40
E.1061.0.01500.120	15	1.2	5	40
E.1061.0.01500.140	15	1.4	5	40
E.1061.0.01500.150	15	1.5	5	40
E.1061.0.01500.200	15	2	5	40
E.1061.0.01500.250	15	2.5	5	40
E.1061.0.01500.300	15	3	5	40
E.1061.0.01500.350	15	3.5	5	40
E.1061.0.02000.010	20	0.1	5	80
E.1061.0.02000.015	20	0.15	5	80
E.1061.0.02000.020	20	0.2	5	80
E.1061.0.02000.025	20	0.25	5	80
E.1061.0.02000.030	20	0.3	5	64
E.1061.0.02000.035	20	0.35	5	64
E.1061.0.02000.040	20	0.4	5	64
E.1061.0.02000.050	20	0.5	5	48
E.1061.0.02000.060	20	0.6	5	48
E.1061.0.02000.070	20	0.7	5	48
E.1061.0.02000.080	20	0.8	5	48

# PRODUCT DATA SHEET



Artikelnummer Article-No.	d1 js15	b ± 0,01	hole H6	flutes
E.1061.0.02000.090	20	0.9	5	40
E.1061.0.02000.100	20	1	5	40
E.1061.0.02000.110	20	1.1	5	40
E.1061.0.02000.120	20	1.2	5	40
E.1061.0.02000.140	20	1.4	5	40
E.1061.0.02000.150	20	1.5	5	40
E.1061.0.02000.160	20	1.6	5	40
E.1061.0.02000.200	20	2	5	32
E.1061.0.02000.250	20	2.5	5	32
E.1061.0.02000.300	20	3	5	32
E.1061.0.02000.400	20	4	5	24
E.1061.0.02000.600	20	6	5	24
E.1061.0.02500.040	25	0.4	8	64
E.1061.0.02500.050	25	0.5	8	64
E.1061.0.02500.060	25	0.6	8	64
E.1061.0.02500.070	25	0.7	8	48
E.1061.0.02500.080	25	0.8	8	48
E.1061.0.02500.100	25	1	8	48
E.1061.0.02500.110	25	1.1	8	48
E.1061.0.02500.120	25	1.2	8	48
E.1061.0.02500.130	25	1.3	8	40
E.1061.0.02500.150	25	1.5	8	40
E.1061.0.02500.160	25	1.6	8	40
E.1061.0.02500.170	25	1.7	8	40
E.1061.0.02500.180	25	1.8	8	40
E.1061.0.02500.200	25	2	8	40
E.1061.0.02500.250	25	2.5	8	40
E.1061.0.02500.300	25	3	8	32
E.1061.0.03000.020	30	0.2	8	100
E.1061.0.03000.030	30	0.3	8	80
E.1061.0.03000.040	30	0.4	8	80
E.1061.0.03000.050	30	0.5	8	80
E.1061.0.03000.060	30	0.6	8	64
E.1061.0.03000.070	30	0.7	8	64
E.1061.0.03000.080	30	0.8	8	64
E.1061.0.03000.090	30	0.9	8	64
E.1061.0.03000.100	30	1	8	64
E.1061.0.03000.110	30	1.1	8	64
E.1061.0.03000.120	30	1.2	8	48
E.1061.0.03000.130	30	1.3	8	48
E.1061.0.03000.140	30	1.4	8	48
E.1061.0.03000.150	30	1.5	8	48
E.1061.0.03000.160	30	1.6	8	48
E.1061.0.03000.180	30	1.8	8	48
E.1061.0.03000.190	30	1.9	8	48
E.1061.0.03000.200	30	2	8	48
E.1061.0.03000.220	30	2.2	8	48
E.1061.0.03000.250	30	2.5	8	40
E.1061.0.03000.300	30	3	8	40
E.1061.0.03000.400	30	4	8	40
E.1061.0.03000.500	30	5	8	32

# PRODUCT DATA SHEET



Artikelnummer Article-No.	d1 js15	b ± 0,01	hole H6	flutes
E.1061.0.04000.020	40	0.2	10	128
E.1061.0.04000.040	40	0.4	10	100
E.1061.0.04000.050	40	0.5	10	80
E.1061.0.04000.060	40	0.6	10	80
E.1061.0.04000.070	40	0.7	10	80
E.1061.0.04000.080	40	0.8	10	80
E.1061.0.04000.100	40	1	10	64
E.1061.0.04000.120	40	1.2	10	64
E.1061.0.04000.130	40	1.3	10	64
E.1061.0.04000.150	40	1.5	10	64
E.1061.0.04000.200	40	2	10	48
E.1061.0.04000.250	40	2.5	10	48
E.1061.0.04000.300	40	3	10	48
E.1061.0.04000.400	40	4	10	40
E.1061.0.04000.500	40	5	10	40
E.1061.0.04000.600	40	6	10	40
E.1061.0.05000.050	50	0.5	13	100
E.1061.0.05000.100	50	1	13	80
E.1061.0.05000.110	50	1.1	13	80
E.1061.0.05000.120	50	1.2	13	80
E.1061.0.05000.130	50	1.3	13	64
E.1061.0.05000.140	50	1.4	13	64
E.1061.0.05000.150	50	1.5	13	64
E.1061.0.05000.160	50	1.6	13	64
E.1061.0.05000.170	50	1.7	13	64
E.1061.0.05000.180	50	1.8	13	64
E.1061.0.05000.190	50	1.9	13	64
E.1061.0.05000.200	50	2	13	64
E.1061.0.05000.250	50	2.5	13	64
E.1061.0.05000.300	50	3	13	48
E.1061.0.05000.350	50	3.5	13	48
E.1061.0.05000.400	50	4	13	48
E.1061.0.05000.450	50	4.5	13	48
E.1061.0.05000.500	50	5	13	48
E.1061.0.05000.550	50	5.5	13	40
E.1061.0.05000.600	50	6	13	40
E.1061.0.06300.020	63	0.2	16	160
E.1061.0.06300.025	63	0.25	16	160
E.1061.0.06300.030	63	0.3	16	128
E.1061.0.06300.050	63	0.5	16	128
E.1061.0.06300.060	63	0.6	16	100
E.1061.0.06300.080	63	0.8	16	100
E.1061.0.06300.100	63	1	16	100
E.1061.0.06300.110	63	1.1	16	80
E.1061.0.06300.120	63	1.2	16	80
E.1061.0.06300.130	63	1.3	16	80
E.1061.0.06300.140	63	1.4	16	80
E.1061.0.06300.150	63	1.5	16	80
E.1061.0.06300.160	63	1.6	16	80
E.1061.0.06300.170	63	1.7	16	80
E.1061.0.06300.180	63	1.8	16	80

# PRODUCT DATA SHEET



Artikelnummer Article-No.	d1 js15	b ± 0,01	hole H6	flutes
E.1061.0.06300.190	63	1.9	16	80
E.1061.0.06300.200	63	2	16	80
E.1061.0.06300.250	63	2.5	16	64
E.1061.0.06300.300	63	3	16	64
E.1061.0.06300.350	63	3.5	16	64
E.1061.0.06300.400	63	4	16	64
E.1061.0.06300.450	63	4.5	16	64
E.1061.0.06300.500	63	5	16	48
E.1061.0.08000.050	80	0.5	22	128
E.1061.0.08000.080	80	0.8	22	128
E.1061.0.08000.090	80	0.9	22	100
E.1061.0.08000.100	80	1	22	100
E.1061.0.08000.110	80	1.1	22	100
E.1061.0.08000.120	80	1.2	22	100
E.1061.0.08000.130	80	1.3	22	100
E.1061.0.08000.140	80	1.4	22	100
E.1061.0.08000.150	80	1.5	22	100
E.1061.0.08000.160	80	1.6	22	100
E.1061.0.08000.200	80	2	22	80
E.1061.0.08000.250	80	2.5	22	80
E.1061.0.08000.300	80	3	22	80
E.1061.0.08000.400	80	4	22	64
E.1061.0.08000.500	80	5	22	64
E.1061.0.08000.550	80	5.5	22	64
E.1061.0.08000.600	80	6	22	64
E.1061.0.10000.050	100	0.5	22	160
E.1061.0.10000.060	100	0.6	22	160
E.1061.0.10000.070	100	0.7	22	128
E.1061.0.10000.080	100	0.8	22	128
E.1061.0.10000.090	100	0.9	22	128
E.1061.0.10000.100	100	1	22	128
E.1061.0.10000.110	100	1.1	22	128
E.1061.0.10000.120	100	1.2	22	128
E.1061.0.10000.130	100	1.3	22	100
E.1061.0.10000.140	100	1.4	22	100
E.1061.0.10000.150	100	1.5	22	100
E.1061.0.10000.160	100	1.6	22	100
E.1061.0.10000.200	100	2	22	100
E.1061.0.10000.250	100	2.5	22	100
E.1061.0.10000.300	100	3	22	80
E.1061.0.10000.350	100	3.5	22	80
E.1061.0.10000.400	100	4	22	80
E.1061.0.10000.500	100	5	22	80
E.1061.0.12500.060	125	0.6	22	160
E.1061.0.12500.100	125	1	22	160
E.1061.0.12500.110	125	1.1	22	128
E.1061.0.12500.130	125	1.3	22	128
E.1061.0.12500.150	125	1.5	22	128
E.1061.0.12500.200	125	2	22	128
E.1061.0.12500.400	125	4	22	100
E.1061.0.12500.500	125	5	22	80

# PRODUCT DATA SHEET



Artikelnummer Article-No.	d1 js15	b ± 0,01	hole H6	flutes
E.1061.O.12500.600	125	6	22	80
E.1061.O.15000.150	150	1.5	32	150
E.1061.O.15000.200	150	2	32	128
E.1061.O.16000.120	160	1.2	32	160
E.1061.O.16000.200	160	2	32	128
E.1061.O.20000.150	200	1.5	32	160
E.1061.O.20000.250	200	2.5	32	160



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Materialbezeichnung material description	Bearbeitung Process	Vc m/min	fz
			Ø 15.00-200.00
PA allg. Stähle General steels	Sägen	200.00	0.020
	Sägen	150.00	0.015
	Sägen	150.00	0.015
	Sägen	90.00	0.010
	Sägen	45.00	0.005
PV Vergütungsstähle < 850N/mm <sup>2</sup> Tempering steel < 850N/mm <sup>2</sup>	Sägen	150.00	0.010
	Sägen	90.00	0.010
	Sägen	45.00	0.005
	Sägen	45.00	0.005
M Rost und säurebeständige Stähle Stainless steels	Sägen	115.00	0.010
	Sägen	90.00	0.010
K Gusseisen Cast iron	Sägen	125.00	0.010
	Sägen	125.00	0.010
N AL- und AL-Legierungen AL und AL-alloys	Sägen	600.00	0.030
	Sägen	500.00	0.030
	Sägen	400.00	0.030
	Sägen	300.00	0.030
Duroplaste Duroplast	Sägen	400.00	0.030